



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5023-041
Job Sheet 172204



Part No: D5023-041

Job Qty: 1 ea

Part Name: Instrument Panel Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 3/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.19 NEW ISSUE DD VERF:JLM IPP REV:B 17.04.04 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	3/14/18	3/14/18	0.00	0.00	Start Up Stores/Pkg-2		SB
110	Packaging	1 pcs	3/14/18	3/14/18	0.00	0.00	Packaging1-5		FF
120	Small Fab	1 pcs	3/15/18	3/15/18	0.00	0.90	Small Fab-8		FF DAE
130	QC	1 pcs	3/15/18	3/15/18	0.00	0.00	QC5		38
140	Packaging	1 pcs	3/15/18	3/15/18	0.00	0.00	Packaging3-2	5.37	9-88
150	QC21-SA	1 Ea	3/15/18	3/15/18	0.00	0.00	QC21		MAR 15 2018

Part Op Descriptions: 120 - 1- ASSEMBLE AS PER DWG 2- GLUE RUBBER PAD AS PER DWG A/R Contact Cement Batch: 20038681

DAS
21

MAR 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R8	Screw	28 Ea (28 ea)	90-Start up Operation	F9216
D5023-043	Instrument Panel Shell Assembly	1 Ea (1 ea)	90-Start up Operation	B116697
D5023-3	Cover Plate	1 Ea (1 ea)	90-Start up Operation	B1111217
D5024-041	Instrument Panel Cap Assembly	1 Ea (1 ea)	90-Start up Operation	F148441
D5025-1	Base Mounting Bracket	1 Ea (1 ea)	90-Start up Operation	B116699
D5026-1	Upper Support Bracket	1 Ea (1 ea)	90-Start up Operation	B116700
D5042-1	Rubber Pad	1 (1 ea)	90-Start up Operation	B116703

5050228

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN526C1032R8	28	412	0
	D5023-043	1	13	0
	D5023-3	1	6	0
	D5024-041	1	3	0
	D5025-1	1	2	0
	D5026-1	1	2	0
	D5042-1	1	0	0

Part Specifications

Specifications could not be found.



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Container No: S051522



Part: D5023-041

Job No: 172204

Serial No/Batch: S051522

Revision:

Inspector:

Date: 03/15/18